

I-Beam Permanent Grandstands

The Industry Standard

I-Beam Permanent Grandstands are the industry standard for premium outdoor spectator seating - engineered and constructed to withstand daily use, regardless of weather conditions, size of crowd or type of event.

Custom Solutions

Our Permanent Grandstands can be customized to meet your site and seating specifications, including installation on challenging terrains such as hillsides or berms. Additionally, Sturdisteel provides professional engineering services to tailor any of our standard designs to address your specific requirements.

Maximized Space

The clear-span understructure is designed to effectively utilize the space underneath the grandstand, offering maximum room for storage, restrooms, concessions, locker rooms, and more.

Versatility

Accommodates a range of specifications, including various rises and treads, as well as all decking designs and additional features such as stadium chairs and weather shields.



RECOMMENDED FOR:



Football



Lacrosse



Aquatic



Baseball



Tennis



Rodeo



Softball



Track



Exposition



Soccer



Motorsports



Ice Rink



P.O. Box 2655

Waco, TX 76702-2655



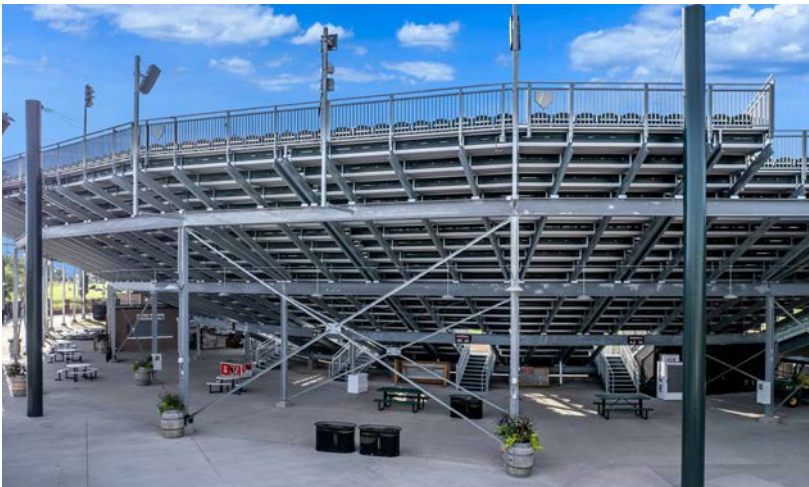
800.433.3116



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Sturdisteel
GRANDSTANDS ♦ BLEACHERS ♦ PRESS BOXES

Scaling Crowd Accommodations: From Hundreds to Tens of Thousands



Structure

Our standard Permanent Grandstands deploy a combination of horizontal support beams and wide-flange steel vertical supports on 18-foot centers, specially engineered for installation on concrete pier foundations.

Finish Applications

Our range of options encompasses roofing over seating areas, press box support structures, aluminum seat boards, foot boards, riser boards, and varying types of VIP seating, to complete your project needs.

Warranty

All Sturdisteel Products are warrantied for five years beginning at the date of substantial completion of project - free from defect in materials and workmanship in the course of manufacture. This warranty excludes any other defects resulting from abnormal use, accidental or intentional damage or any occurrences beyond the manufacturer's control.



Gross Seating Capacities

Gross seating is based on 18" per seat and is the total seating area (total rows multiplied by seating area length, divided by 1.5"). Net seating is the gross seating, less the seating lost due to aisles and handicap spaces requirements, and will vary based on local building code requirements. Net Seating is approximately 85% of Gross Seating and is the actual seating capacity.

LENGTH	10 ROWS	16 ROWS	22 ROWS	28 ROWS	34 ROWS	40 ROWS
30'	200	320	440	560	680	800
48'	320	512	704	896	1088	1280
66'	440	704	968	1232	1496	1760
84'	560	896	1232	1568	1904	2240
102'	680	1088	1496	1904	2312	2720
120'	800	1280	1760	2240	2720	3200
138'	920	1472	2024	2576	3128	3680
156'	1040	1664	2288	2912	3536	4160
174'	1160	1856	2552	3248	3944	4640
192'	1280	2048	2816	3584	4352	5120
210'	1400	2240	3080	3920	4760	5600
228'	1520	2432	3344	4256	5168	6080
246'	1640	2624	3608	4592	5576	6560
264'	1760	2816	3872	4928	5984	7040
282'	1880	3008	4136	5264	6392	7520
300'	2000	3200	4400	5600	6800	8000
318'	2120	3392	4664	5936	7208	8480
336'	2240	3584	4928	6272	7616	8960
354'	2360	3776	5192	6608	8024	9440
372'	2480	3968	5456	6944	8432	9920
390'	2600	4160	5720	7280	8840	10400
408'	2720	4352	5984	7616	9248	10880
426'	2840	4544	6248	7952	9656	11360
444'	2960	4736	6512	8288	10064	11840
462'	3080	4928	6776	8624	10472	12320
480'	3200	5120	7040	8960	10880	12800

